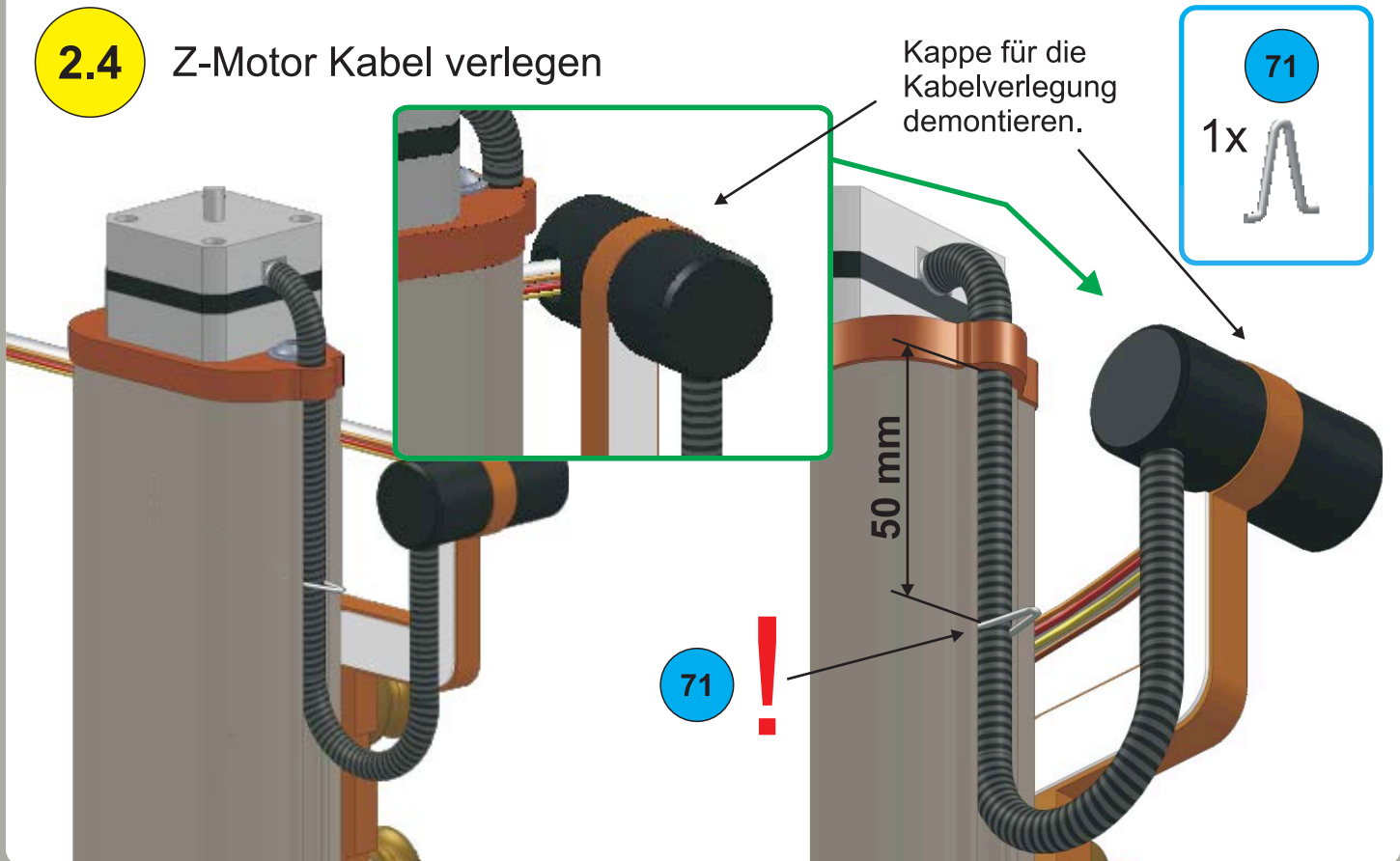


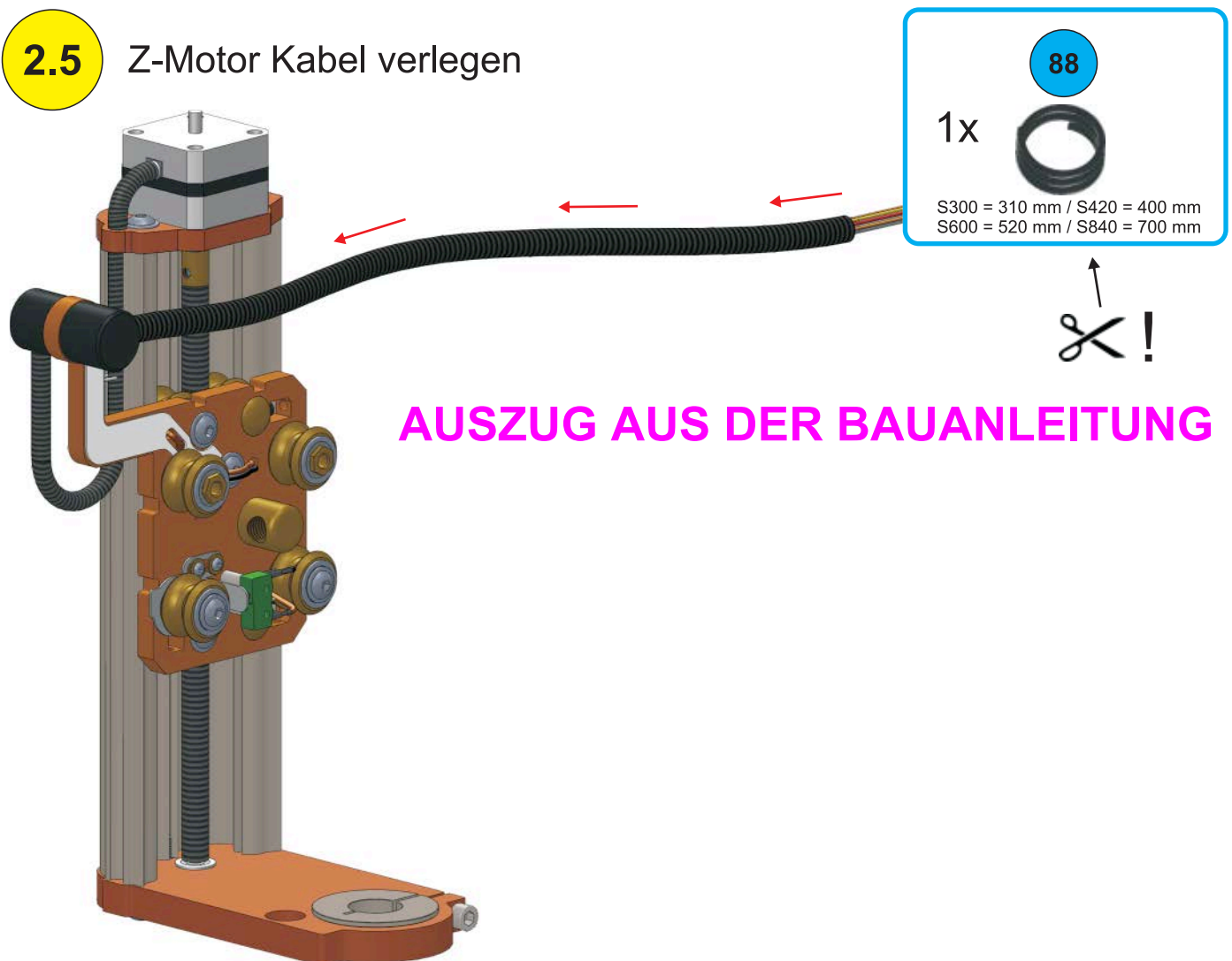
2.4

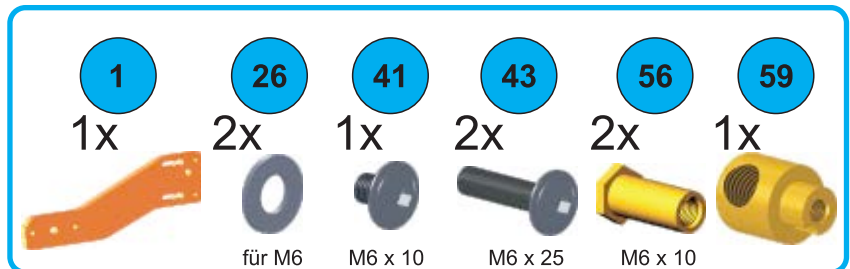
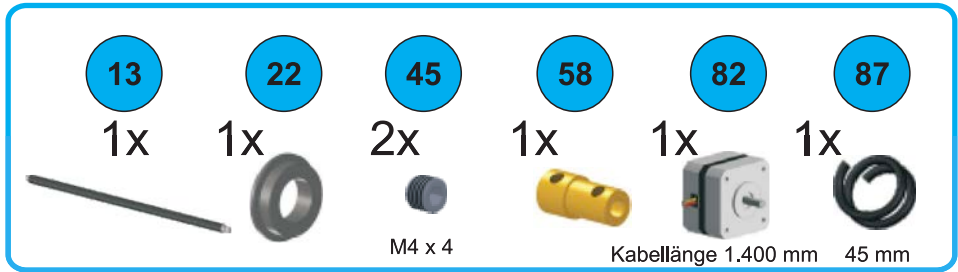
Z-Motor Kabel verlegen



2.5

Z-Motor Kabel verlegen

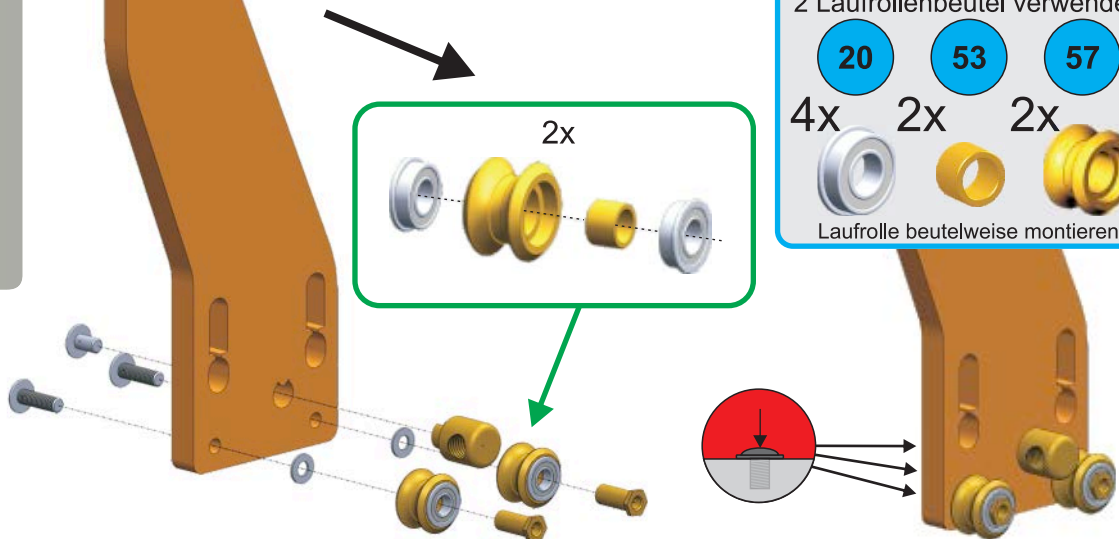




2 Laufrollenbeutel verwenden



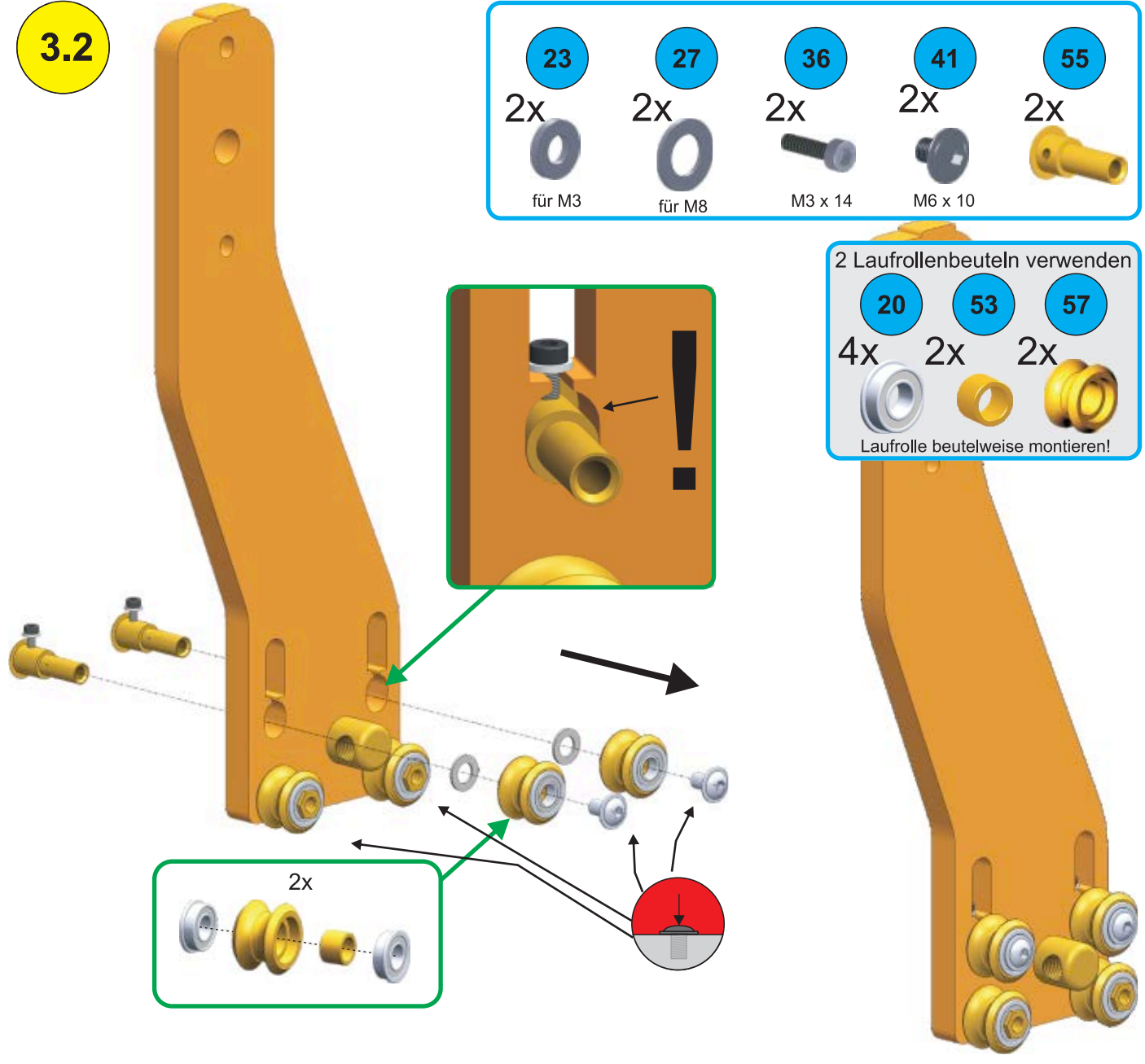
3.1



3.2

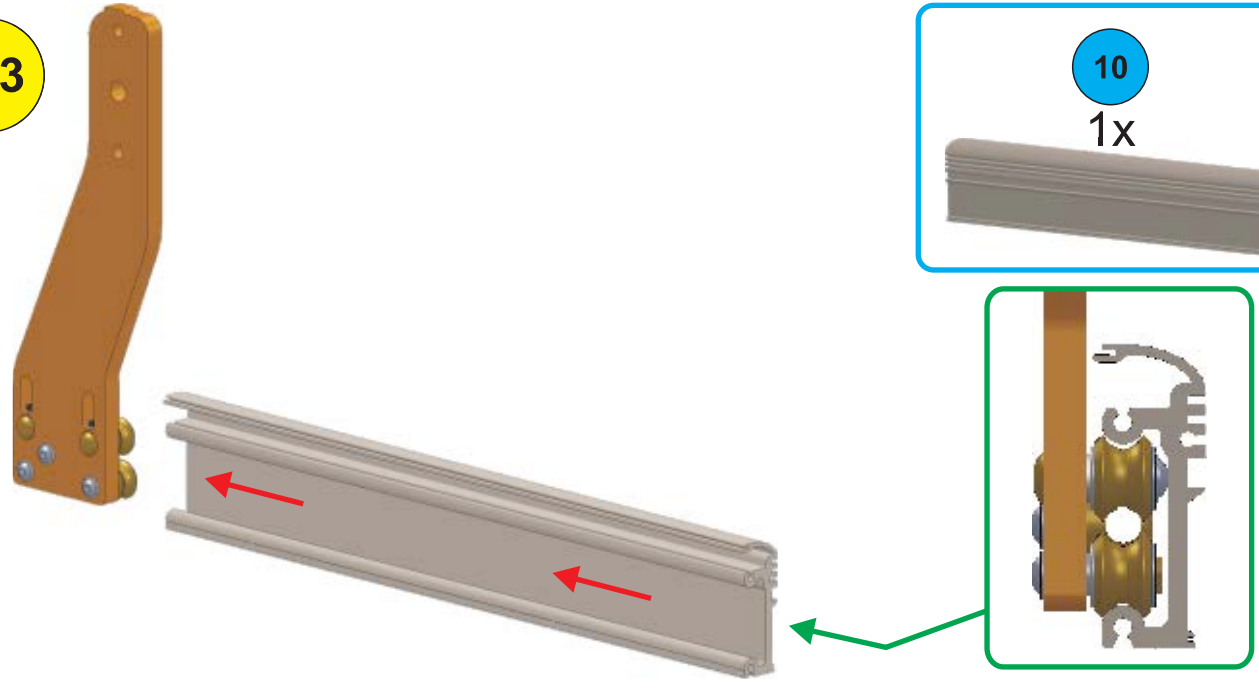
- 23**
2x
für M3
- 27**
2x
für M8
- 36**
2x
M3 x 14
- 41**
2x
M6 x 10
- 55**
2x

- 2 Laufrollenbeuteln verwenden
- 20**
4x
 - 53**
2x
 - 57**
2x
- Laufrolle beutelweise montieren!



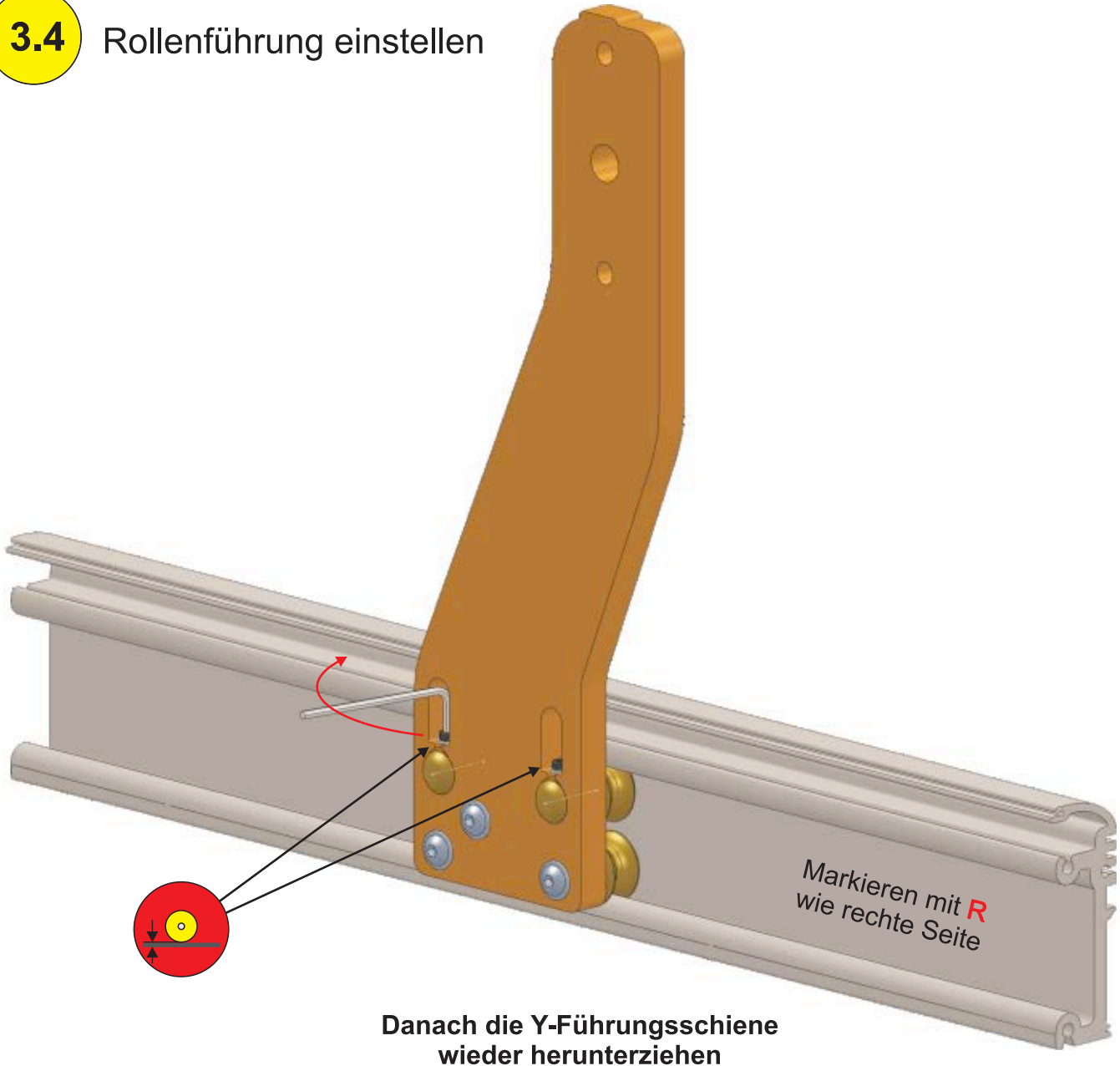
3.3

- 10**
1x



3.4

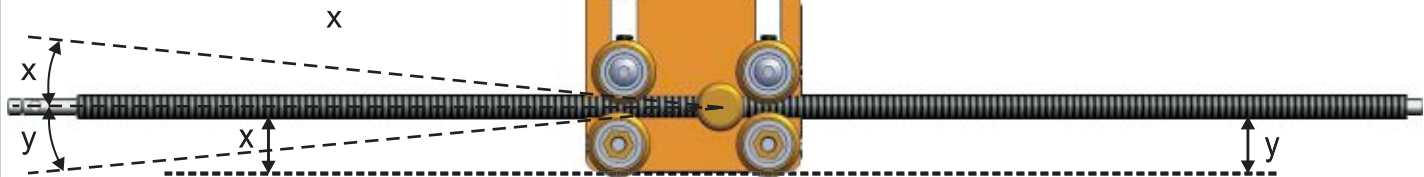
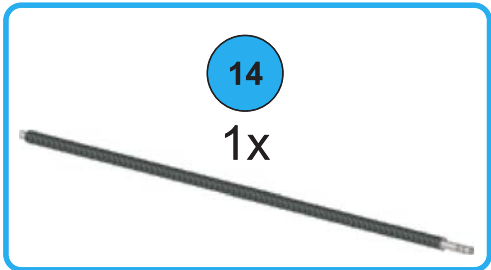
Rollenführung einstellen



3.5

Y-Spindelmutter ausrichten

Spindelenden (Gewindeanfang) prüfen, eventuell entgraten



$x = y$

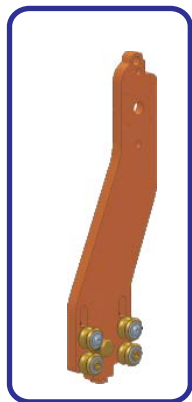
2. Das Spiel in der Mutter sollte ausgemittelt sein.

1. Die Spindel sollte parallel zur Außenkante sein.

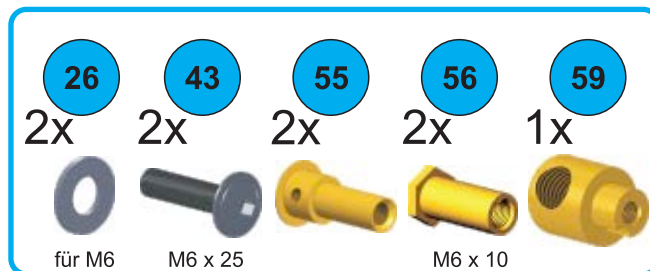
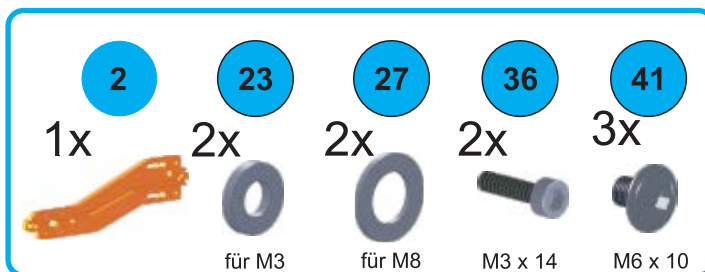
Danach die Spindel wieder herausdrehen.

4

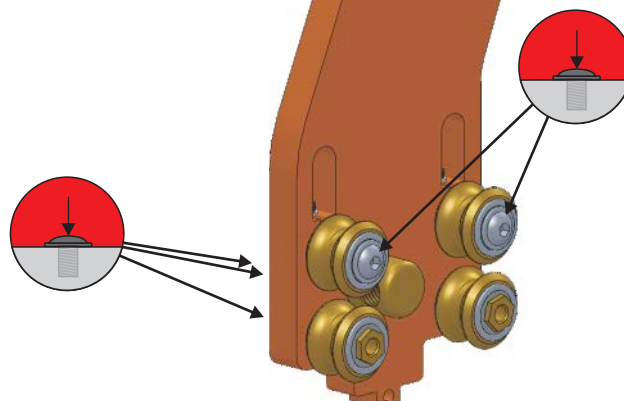
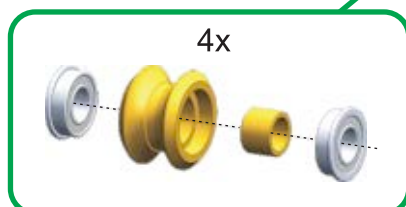
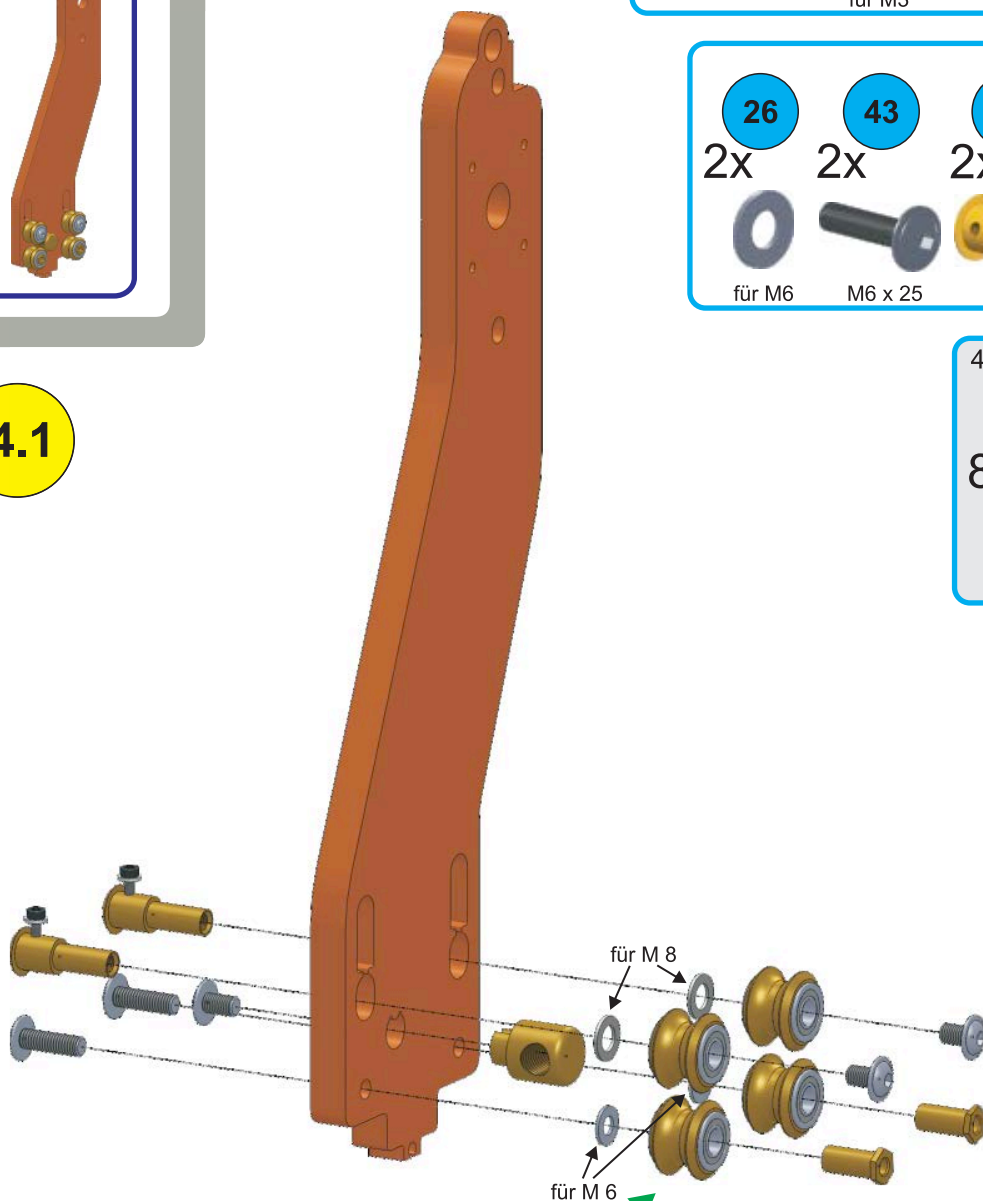
Portalseite links



4.1



4 Laufrollenbeutel verwenden



4.2

30

1x

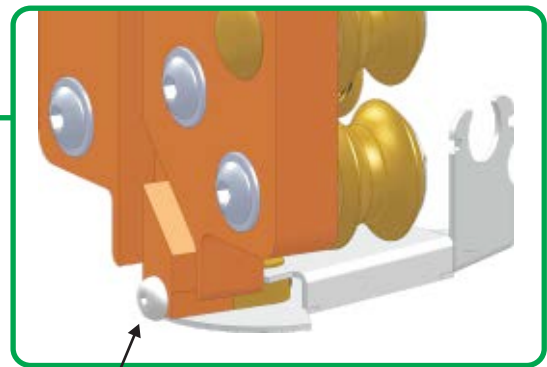
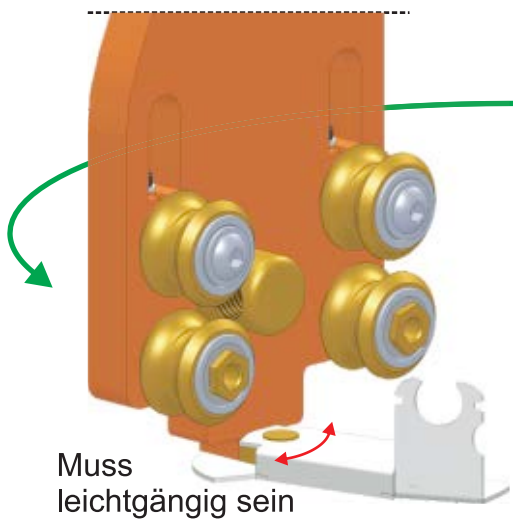
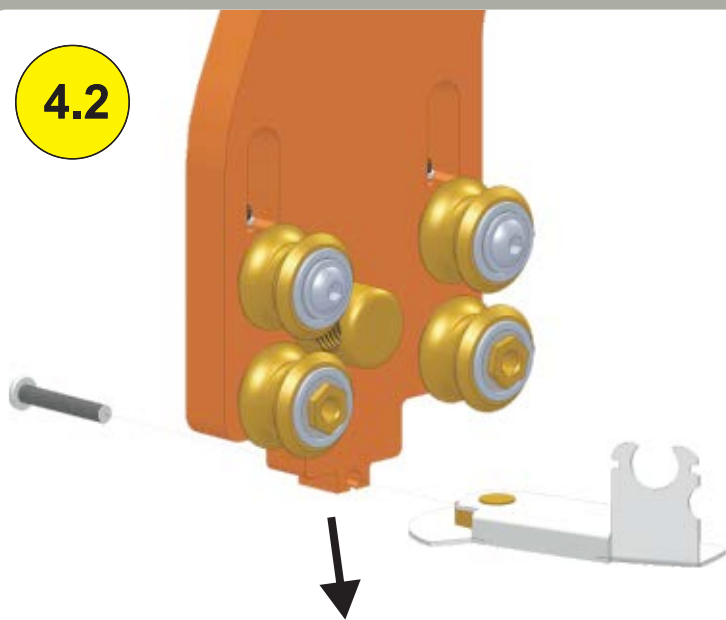


35

1x

M4 x 25



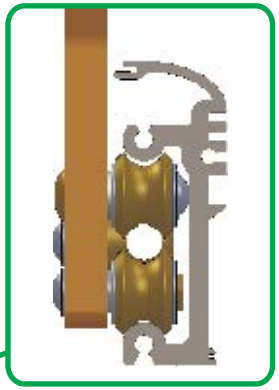
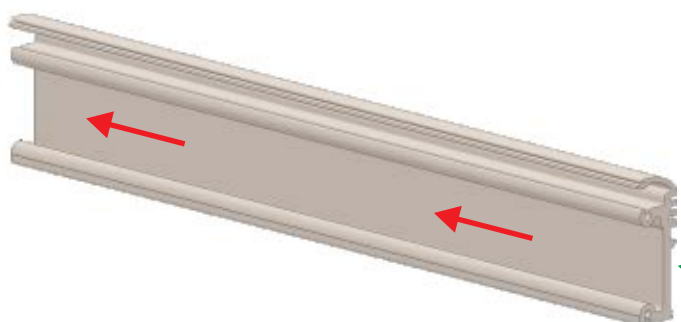
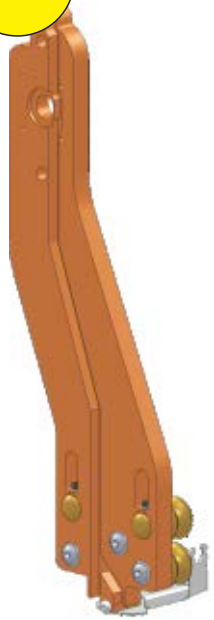


4.3

10

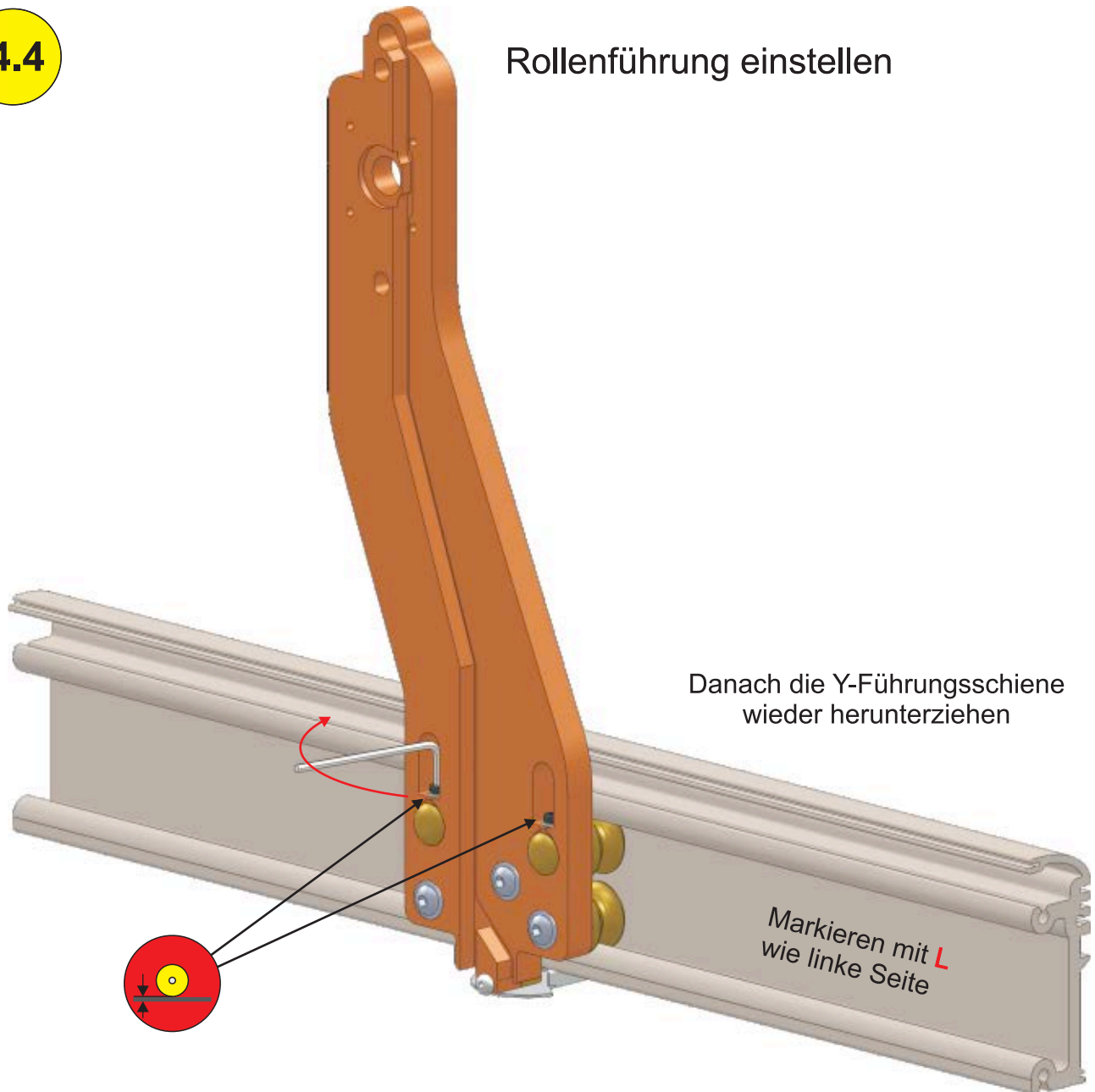
1x





4.4

Rollenführung einstellen



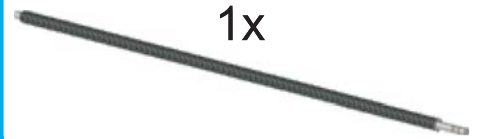
4.5

Y-Spindelmutter ausrichten

Spindelenden
(Gewindeanfang)
prüfen, eventuell
entgraten

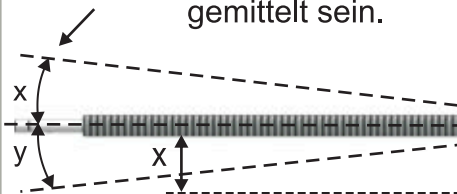
14

1x



$x = y$

2. Das Spiel in der Mutter sollte ausgemittelt sein.



$x = y$

1. Die Spindel sollte parallel zur Außenkante sein.

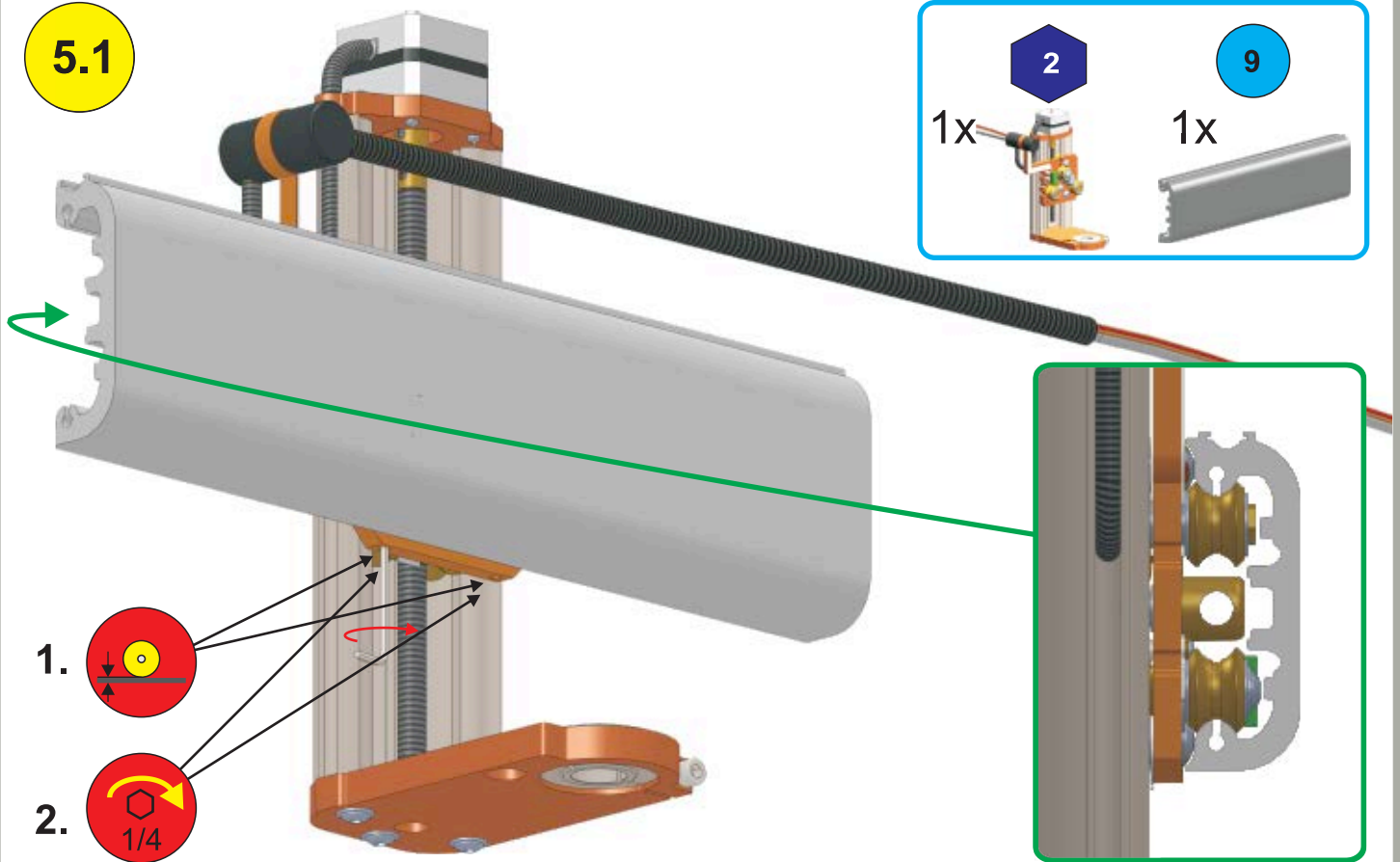
Danach die Spindel wieder herausdrehen.

5

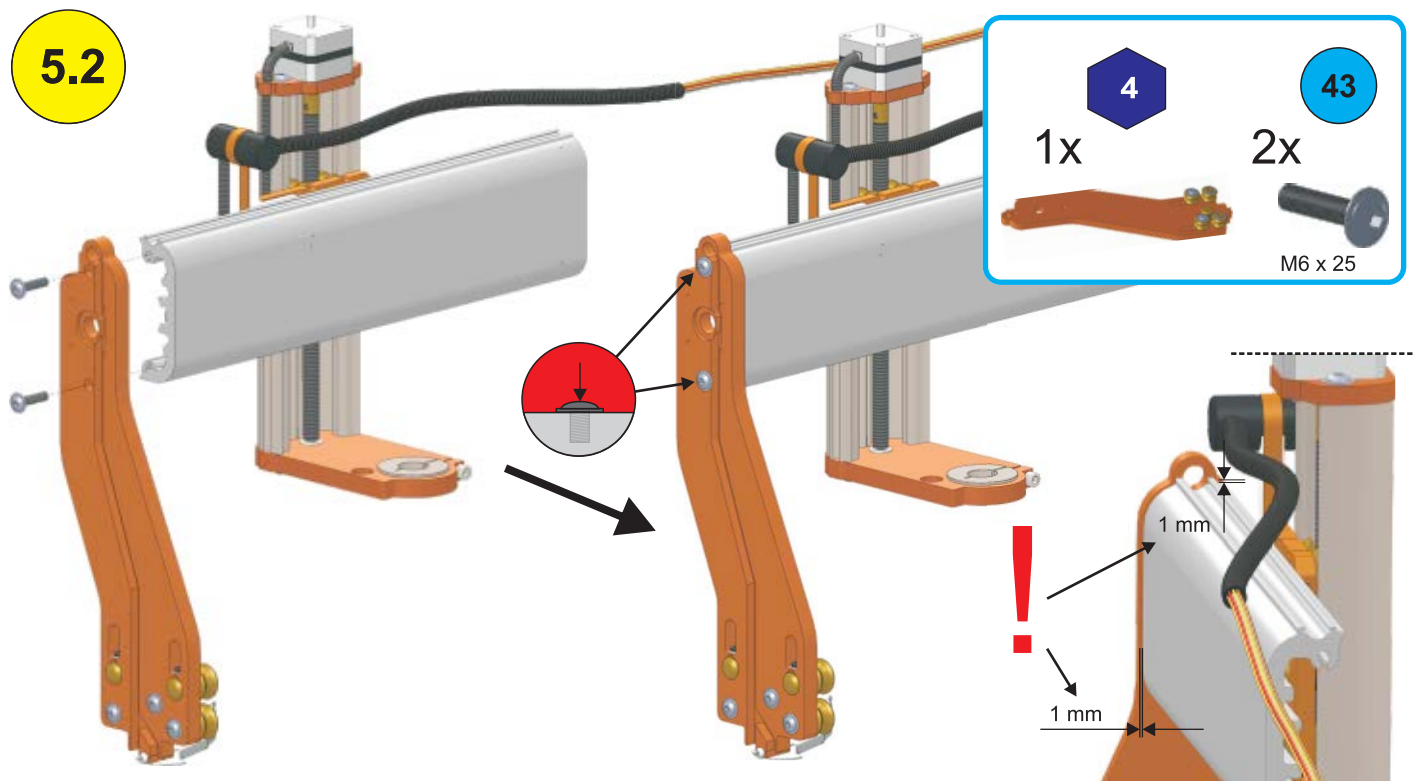


Portal Montage

5.1

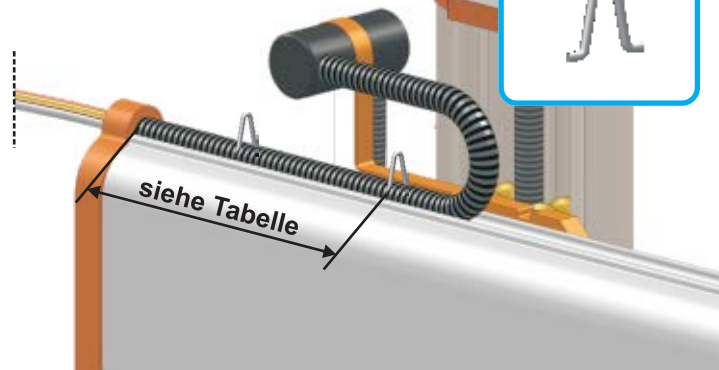


5.2



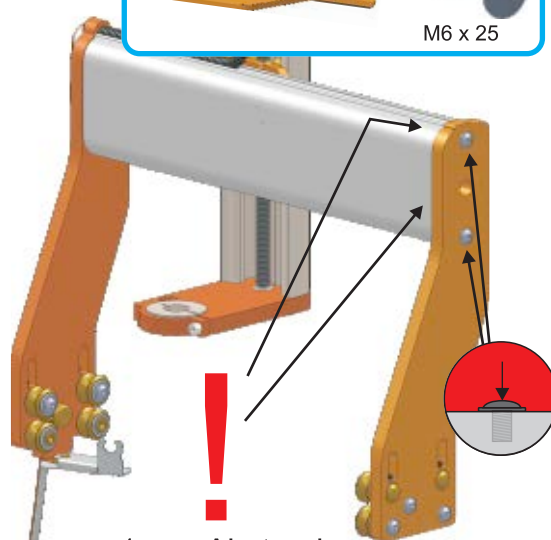
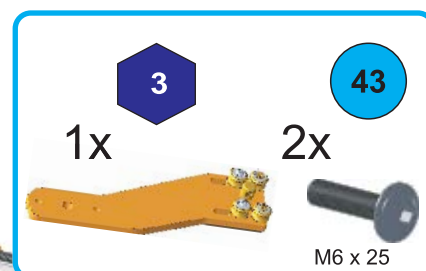
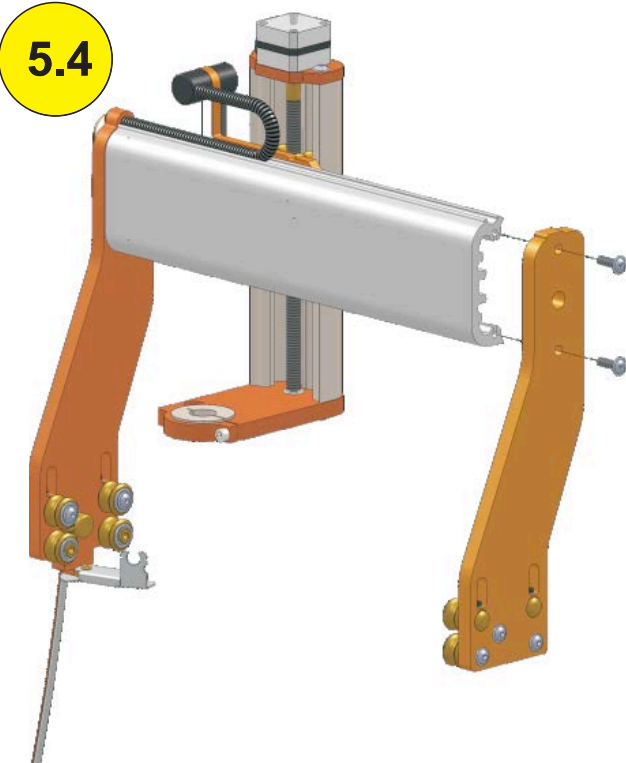
5.3

X-/Z-Achsen/Endschalter Kabel verlegen



Typ	Abstand
S300	120 mm
S420	155 mm
S600	205 mm
S840	280 mm

5.4



1 mm Abstand
wie in Schritt 5.2

5.5

